

## **DNR NEAT CUT**

NON STAINING TYPE STRAIGHT CUTTING OIL TREATED WITH CHLORINATED EP ADDITIVE AND FORTIFIED WITH OILINESS ADDITIVES. SUITABLE FOR LIGHT AND MEDIUM CONDITIONS.

### **APPLICATION AREAS :**

SUITABLE FOR MACHINING OPERATION IN MILD STEELS, CARBON STEELS, NICKEL STEELS AND MANGANESE STEELS. THE PRODUCT IS ALSO SUITABLE FOR COPPER AND ALUMINIUM AND THEIR ALLOYS.

<b>PROPERTIES</b>	<b>21</b>	<b>23</b>
KINEMATIC VISCOSITY @ 40 deg C,cSt	20-30	27-42
FLASH POINT deg C, COC, MIN	160	160
COPPER CORROSION 3HRS,@100 deg C, MAX	3	2
SAPONIFICATION VALUE mg KOH/gm	9.0-19.0	9
COLOUR, ASTM, MAX	6	6
CONTAINS		
INACTIVE SULPHUR	NO	YES
ACTIVE SULPHUR	NO	NO
CHLORINE	YES	NO

### **PERFORMANCE BENEFITS :**

- GOOD WETTABILITY
- EXCELLENT EP PROPERTIES
- SUPERIOR COOLING OF TOOL
- GOOD CHIP FLUSHING