



**Hydraulic Hollow / Solid &
Paving Block Making Machine**

Stationary Type Conveyorisred Semi Automatic Block Making Machine With Down Conveyor Model No. SF 1080 - MCH

This machine is specially made with Hopper with feeder and has the following functions:



The machine will work as:

First of all, we mix the raw material like cement, grid, sand and it will flow to the conveyor. Through the conveyor, it will come to the hopper and from the hopper, it will fill to the mould and functioning the push button initially, the vibrator will start setting the material properly and again the feeder will level up and then hydraulic will work 3 to 4 times and it will be ready for taking out the blocks. The entire process will take about 45 to 50 sec. The block is ready and it will come to the down conveyor. When the down conveyor gear box Starts working, the blocks will come to end of the down conveyor and then can take the block by hand or by forklift. etc.

(Mixer Machine 3 HP

17 ft Conveyor Gear Box attached 2 HP Motor Hydraulic - 5 HP - 1440 RPM and 2 Nos. for Double Vibrator each 1.5 HP - 2280 RPM and 1 No. 1 HP for Gear Box Drive -1440 RPM for down conveyor system total 14 HP)

This Machine can make normal wall blocks, either hollow or solid and also paver kerb stone, fancy blocks, etc.

Size of Moulds	Block per Stoke/hr
400 x 200 x 100 mm 10 Nos	600 Nos. per hr. - 4,800 per day of 8 hrs.
400 x 200 x 150 mm 6 Nos	360 Nos. per hr. - 2,880 per day of 8 hrs.
400 x 200 x 200 mm 6 Nos.	360 Nos. per hr. - 2,880 per day of 8 hrs.



Manufactured & Exported by :

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